

Contents



Working with STEM Digital Library: Courses

Engineering		Automotive	
Materials Engineering	1	Engine Repair	33
Engineering Drawing	1	Automatic Transmission and Transaxle	34
Fluid Power	2	Manual Drive Train and Axles	34
Manufacturing Engineering	2	Suspension	35
Machine and Instrument Engineering	3	Steering	35
Inspection, Maintenance and Quality Management	4	Brake Systems	36
Industrial Control Systems	4	Brake Components	37
Industrial Control PLCs	5	Brake Servicing	37
		Automotive Electrical Fundamentals	38
Electronics		Automotive Starting and Charging	39
Electronic Systems	7	Automotive Lighting	39
DC Circuits	7	Automotive Transducers	41
Electrical Networks	9	Ignition Systems	41
AC Circuits	10	Engine Management and Control	42
Magnetism and Electromagnetism	10	Fuel and Emissions	43
Electrical Engineering	11	Electric and Hybrid Vehicle Technology	44
Linear Electronics	12	Networked Systems	46
Semiconductors	12	CAN Bus Lighting Systems	46
Power Electronics	13	CAN Bus Auxiliary Systems	47
Digital Electronics	14	CAN Bus Starting and Charging Systems	47
Telecommunications	16	Automotive Heating and Air Conditioning	48
Microprocessors	17	Auto Shop	49
Circuit Construction and Testing	17	Passenger Safety Systems	50
Electronic Principles (D3000 Practice)	19	Heavy Vehicle Systems	50
Linear Electronics (D3000 Practice)	21	Motorcycle Lighting	52
Semiconductors (D3000 Practice)	22	Land Cruiser Complete Vehicle Systems	53
Power Electronics (D3000 Practice)	24	Dynamometers	53
Digital Electronics (D3000 Practice)	25		
Microprocessors (D3000 Practice)	27	Support	
Avionics (D3000 Practice)	28	Engineering Mathematics	55
Electronic Systems (Series 9 Practice)	29	English Language Skills	56
Electronic Principles (Series 9 Practice)	29	Business Skills	57
Linear Electronics (Series 9 Practice)	30	Freight Logistics	59
Semiconductors (Series 9 Practice)	30	Workplace Problem Solving	60
Digital Electronics (Series 9 Practice)	31		
Microprocessors (Series 9 Practice)	32		



LIB 3: 01 Materials Engineering

Materials

- Ceramic and Sintered Materials
- Classification of Materials
- Composite Materials
- Corrosion
- Iron and Steel
- Lubrication
- Non-Ferrous Metals
- Polymers

Properties of Materials

Characteristics of Materials

Structure of Materials

- Interpretation of Test Results
- Materials Testing Hardness and Non-Destructive Testing
- Materials Testing Tensile and Impact Testing
- Microstructure of Alloys
- Microstructure of Metals
- Microstructures of Steel
- Solutions and Phases

LIB 3: 02 Engineering Drawing

Drawing Elements

- Drilling and Finishes
- Fluid Power Diagrams
- Machine Elements
- Permanent Connections
- Screws and Threaded Components

Engineering Drawing

- Basic Geometric Construction
- Co-ordinate Systems
- Dimensions
- Drawing Analysis
- Drawing Standards
- Roughness
- Sectional Views



LIB 3: 03 Fluid Power

Fluid Power

- Calculations of Hydraulic Power
- Calculations of Pressure and Flow Rate
- Electropneumatics
- Fluid Power Cylinders
- Fluid Power Formulas
- Logic Controls
- Pneumatics Diagrams, Series and Parallel Circuits and Time Delays

LIB 3: 04 Manufacturing Engineering

Basics of CNC

Preparatory Programming - Turning

CNC Programming

- A- and B-Axes
- C-Axis
- CNC and the Basics of Programming
- CNC Milling
- CNC Programming for Milling
- CNC Programming for Turning
- CNC Turning
- Cycle Programming Milling
- Cycle Programming Turning
- Multiple Axis Turning and Milling
- Preparatory Programming Milling
- Programming Linear and Tangential Start-Up and Coast-Down Milling

Information Technology

- Charting Data
- Planning and Organizing Work Processes
- Process Planning

Joining

- Forces in Threaded Joints
- Forces on Threads
- Formula and Calculation of Tightening Torque
- Joining Procedures
- Joining with Glues
- Joining with Keys and Splines
- Joining with Pins, Bolts and Rivets
- Joining with Soldering
- Joining with Threads
- Lapping
- Screw Connections
- Soldering Equipment and Safety



Manufacturing Processes

- Bending
- Bending Operation Calculations
- Cutting and Angles of Cutting
- Cutting Metal
- Cutting Speed for Drilling
- Determining Data for Grinding
- Determining Data for Milling
- Determining Data for Turning
- Drilling
- Environmental Protection
- Erosive Manufacturing Processes
- Finishing Processes
- Forces on the Cutting Tool
- Forging
- Forming Material Use and Scrap
- Forming Calculations
- Forming Procedures
- Grinding Processes and Machines
- Hard Metal Cutting
- Honing
- Machine Tools and Terminology
- Manufacturing Processes
- Milling Processes and Machines
- Primary Metal Shaping Processes
- Reading Machine Diagrams
- Safety and Protective Measures

Welding

- Arc Welding
- Gas Welding
- Gas-Shielded Welding
- Joining with Welding

LIB 3: 05 Machine and Instrument Engineering

Bearings

- Bearing Assemblies and Fit
- Bearings
- Calculation of Forces on Bearings
- Joining Hubs to Shafts
- Plain Bearings
- Rolling-Element Bearings
- Seals and Gaskets



Electronics Test Equipment

Signal and Pulse Generators

Engineering Science

- Calculating Work, Power and Efficiency
- Energy, Work and Efficiency
- Manufacturing Facilities
- Mass and Volume Flow Rate
- Material Conversion
- Mechanical Units

Gears

- Adjustable Speed Transmission
- Clutches
- Gear Calculations
- Gear Design Factors
- Gear Drives
- Simple and Compound Gears

LIB 3: 06 Inspection, Maintenance and Quality Management

Inspection Technology and Quality Management

- Accuracy
- Calculating Lengths
- Calculation of Clearances and Fits
- Clearances and Fits
- Measurement Tolerances
- Measuring Lengths
- Quality Management

Maintenance

- Diagnostics and Troubleshooting
- Fault Repair
- Maintenance and Accident Prevention
- Maintenance Documentation
- Maintenance Inspection
- Maintenance Principles
- Mechanical Breakdown

LIB 3: 07A Industrial Control Systems

Feedback Control Systems

- Characteristics of an Air Flow Transducer
- Characteristics of an Air Pressure Transducer
- Characteristics of an IC Temperature Sensor
- Characteristics of an NTC Thermistor
- Controller Responses



- Effect of Loading on the Potentiometer Output Voltage
- Environmental Measurement
- Light Controlled System
- On/Off Control Systems
- ON/OFF Heater System
- Positional Resistance Transducers
- Proportional Control Step Input Response

Number Systems

Hexadecimal and Binary Number Systems

LIB 3: 07B Industrial Control PLCs

Fieldbus Systems

- Introduction to Fieldbus
- Profibus DP

Industrial Network Systems

- HMI Interactions
- HMI Panel Alarms
- HMI Panel Data Logging
- HMI Panel Monitoring and Supervising
- HMI Panel Process Control
- HMI Panel Real-time Data
- HMI Panel Recipes
- HMI Panel Sharing PLC Data
- HMI Panel Trend Analysis
- HMI Panel Trends
- Industrial Network Security
- Industrial Networks
- Introduction to SCADA
- Networking Industrial Control Devices
- PETRA II Fault Finding Worksheet 1
- PETRA II Fault Finding Worksheet 2
- PETRA II Fault Finding Worksheet 3
- PETRA II Fault Finding Worksheet 4
- PETRA II Fault Finding Worksheet 5
- PETRA II Fault Finding Worksheet 6
- PETRA II Fault Finding Worksheet 7
- PETRA II Fault Finding Worksheet 8
- PETRA II Plant Control Program (Two PLCs and HMI)
- Smart Sensors



PLC Advanced Industrial Control

- Carrying Out Tests on the PETRA II Parts
- Complete PETRA II Control Program
- Configure STEP 7 PLC Tags
- Moving a Part Round the PETRA II
- PETRA II Plant Control Program (Single PLC)
- Programming the PETRA II Carriage
- Programming the PETRA II Transfer Arm

PLC Conveyor System Control

- Analog Inputs
- Analog Outputs
- Construction and Function of a PLC
- Counters
- Counting Parts
- Create a New Project
- Create a New STEP 7 Project
- Create a STEP 7 Project
- Enter a Ladder Program
- Enter a STEP 7 Ladder Program
- Flip-Flop Latches
- Global Variables
- Identifying the Requirements
- Introduction to PLCs
- Ladder Programming
- Latches
- Latching an Airlock
- Memory Stores
- Run a Ladder Program
- Run a STEP 7 Ladder Program
- Sequence Control System

PLC Part Sorting Control

- Creating a New Project
- Creating a STEP 7 Project
- Sorting Parts

Programmable Logic Control

- Basic Structure of a PLC
- Components of a Sequence Control System
- Connecting a PLC
- Converting Logical Circuit to Functional Plan
- GRAFCET Sequence Control Systems
- PLC Programming
- Programmable Logic Controllers (PLC)
- Programmable Logic Controllers (PLCs)



LIB 3: 08 Electronic Systems

Alarm Systems

- Components of Intruder and Fire Alarms
- Installing Intruder Alarms and Fire Alarms

Closed Loop Control

- An Example On/Off Control System
- Automatic Temperature Control
- RC Circuit Responses

Components

- Alternative Components
- Characteristics of Non-Linear Components
- Maintenance Information and Component Selection
- Problem Solving Identify Electronic Components
- Problem Solving Recognize and Select Components

Energy and Power

- Extending System Life
- Small Energy Sources

Fault Finding Electronic Systems

- Electronic Systems Maintenance
- Fault Conditions
- Fault Location Techniques
- Faults and Fault Finding Aids
- Problem Solving Testing and Fault Finding on Electronic Components

Signal Processing

- Analog Signal Processing
- Electronic Systems
- Inputs, Outputs and Processes
- Measurement of Non-Electrical Quantities

LIB 3: 09 DC Circuits

Capacitor Circuits

- Calculating Total Capacitance
- Capacitance of Capacitors
- Capacitor Discharge Curve
- Capacitor Timing Circuits
- Capacitors
- Capacitors in Series and Parallel
- Charging and Discharging a Capacitor
- Interconnection of Capacitors
- Resistance and the Time Constant



Electrical Energy and Power

- Calculating Electrical Power for a Load
- Calculation of Electrical Power
- Electrical Power

Inductor Circuits

Inductors - Graphs and Equations

Resistance

- Applications of Ohm's Law
- Calculating Resistance Color Code Values and Tolerance
- Calculating the Resistor Value for an LED Lamp Circuit
- Changing the Resistance in an LED Circuit
- Color Code and Tolerance
- Electrical Power and Resistor Color Coding
- Gradient of Linear Voltage-Current Graphs
- Investigating a Characteristic Graph for a Resistive Component
- Investigating Whether Resistors are in Tolerance
- Measuring Resistance
- Non-Linear Resistances
- Relationship between Voltage, Current and Resistance
- Resistance and Conductance
- Resistance and Conductance Reciprocal Calculations
- Resistance Characteristics
- Resistor Characteristics and Applications
- Resistors

Voltage and Current

- Basic Electrical Quantities in Circuits
- Circuit Diagrams
- Electric Current and Safety
- Electrical Principles
- Handling Voltage Calculations
- Introduction to Electric Current
- Measurement in Circuits
- Measuring Current in a Circuit
- Measuring Voltage
- Potential Difference and Voltage



LIB 3: 10 Electrical Networks

Internal Resistance

- Internal Resistance
- Internal Resistance of Power Sources

Kirchhoff's Laws

- Calculations using Kirchhoff's First Law
- Calculations using Kirchhoff's Second Law
- Current Behavior at a Node
- Kirchhoff's First Law
- Kirchhoff's Second Law

Measuring Instruments

- Absolute and Relative Measurement Errors
- Calculating the Extension of the Range of a Voltmeter
- Calculating the Extension of the Range of an Ammeter
- Extending the Range of a Voltmeter
- Handling Measurement Errors
- Measurement of Resistance using a Wheatstone Bridge
- Measurement of Voltage using a Wheatstone Bridge Method 1
- Measurement of Voltage using a Wheatstone Bridge Method 2
- Measuring Current and Extending Ammeter Range

Series and Parallel Lamps

- Parallel Circuits
- Series Circuits

Series and Parallel Resistors

- Calculation of Resistors in Parallel
- Calculation of Resistors in Series
- Characteristics of Series and Parallel Connections
- Mathematical Approach to Series and Parallel Circuit Simplification
- Parallel Circuit Calculations
- Parallel Resistor Circuits
- Resistors in Parallel
- Resistors in Series
- Series and Parallel Equivalent Resistance
- Series and Parallel Resistor Combinations
- Series Circuit Calculations

Superposition Principle

Applying the Superposition Principle



LIB 3: 11 AC Circuits

AC Principles

- Alternating Current Equations
- Amplitude and Timebase Settings of an Oscilloscope
- Calculating the Effective Values of Alternating Voltages and Currents
- Effective Values of Alternating Voltages and Currents
- Introduction to Alternating Current
- Measuring with an Oscilloscope
- Peak, Peak-to-Peak and RMS Values
- Period and Frequency

Capacitor Circuits

- Calculations on Capacitive Reactance with Graphical Representation
- Capacitors in AC Circuits
- Graphical Representation and Equations of RC Circuits
- RC Circuits

Inductor Circuits

- Calculations on Inductive Reactance with Graphical Representation
- Graphical Representations and Equations of RL Circuits
- Inductors in AC Circuits
- RL Circuits

RLC Circuits

- Calculating Power in RLC Circuits
- Calculating the Resonant Frequency of an LC Oscillator Circuit
- Graphical Representation and Equations of RLC Circuits
- Graphical Representation of Phase Difference and Power
- LC Oscillator Circuit
- Phase Difference and Power
- Power in RLC Circuits
- RLC Circuits

LIB 3: 12 Magnetism and Electromagnetism

DC Motor

- Characteristics of the DC Motor
- DC Motor Operation
- DC Motor-Generator

Fault Finding Electromagnetic Devices

- Fault Finding Electromagnetic Devices W1
- Fault Finding Electromagnetic Devices W2
- Fault Finding Electromagnetic Devices W3
- Fault Finding Electromagnetic Devices W4



Magnetic and Electromagnetic Principles

- Electromagnetic Induction and the Solenoid
- Electromagnetism
- Field Shape and Direction for an Electromagnet
- Field Strength of an Electromagnet
- Hall Effect Sensor
- Magnetic Flux and Flux Density
- Magnetic Flux and Flux Density Calculations
- Magnetic Principles
- Reed Switch and Relay
- Self Inductance of Inductors

Microphones and Speakers

Microphones and Speakers

LIB 3: 13 Electrical Engineering

Electrical Connections in Buildings

- Bus System
- Components of an Electrical Installation
- Electrical Installation in Residential Buildings
- Light and Lighting
- Planning Lighting Systems

Electrical Safety and Accident Prevention

- American Wire Gauge
- Cables and Wires
- Circuit Breakers
- Consumer Units
- Dangers of Electric Current for Humans
- Dealing with a Victim of an Electric Shock
- Designing for Safety
- Earthing Systems
- Effect of Electric Current on the Human Body
- Electrical Cables
- Grounding
- Ingress Protection and IP Codes
- Lockout and Tagging of Electrical and Mechanical Hazards
- Minimum Safe Cross-Sectional Area of Wires
- Re-Testing to Electrical Standards
- Safeguards against Electric Shock

Equipment Protection

Line Surge Protection

Generating and Distributing Electric Energy

- Energy Distribution Calculations
- Production, Transmission and Distribution of Electrical Energy



LIB 3: 14 Linear Electronics

Amplifiers

Distortion and Signal Conflicts

Analog ICs

- Analog Switches
- IC Sensors

Fault Finding Linear Electronic Circuits

- Fault Finding Linear Electronic Circuits W1
- Fault Finding Linear Electronic Circuits W2
- Fault Finding Linear Electronic Circuits W3
- Fault Finding Linear Electronic Circuits W4
- Fault Finding Operational Amplifier Circuits W1
- Fault Finding Operational Amplifier Circuits W2
- Fault Finding Operational Amplifier Circuits W3
- Fault Finding Operational Amplifier Circuits W4
- Planning a Fault Location Strategy

Operational Amplifier Circuits

- Characteristics of a Differential Amplifier
- Characteristics of DC Amplifiers
- Comparator
- High Frequency Performance of an Operational Amplifier
- Inverting and Non-inverting Operational Amplifier Circuits
- Investigating Inverting Op-amp circuits
- Investigating Non-Inverting Op-amp Circuits
- Operational Amplifier with AC input
- Operational Amplifiers
- Signal Conditioning Amplifiers

Power Supplies

- A DC Power Supply
- Power Supply Filtering

LIB 3: 15 Semiconductors

Diodes

- Diode Characteristics
- Diode Operation
- Diode Rectifier Calculations
- Diode Rectifiers
- Light Emitting Diodes
- PN Junction Theory
- Rectifier Circuits
- Simple Rectifier Circuit



Display Devices

- 7-Segment Display and Decoder
- A 7-Segment Display
- Optoelectronic Display Devices

Fault Finding Semiconductor Circuits

- Fault Finding Semiconductor Circuits W1
- Fault Finding Semiconductor Circuits W2
- Fault Finding Semiconductor Circuits W3
- Fault Finding Semiconductor Circuits W4
- Fault Finding Transistor Amplifiers W1
- Fault Finding Transistor Amplifiers W2
- Fault Finding Transistor Amplifiers W3
- Fault Finding Transistor Amplifiers W4

Integrated Circuits

Integrated Circuit Packages

Optical Sensors

Charge-Coupled Devices (CCD)

SCRs

- Characteristics of Thyristors
- Diacs and Triacs

Transistor Amplifiers

- Class A Transistor Amplifier
- Class B and AB Transistor Amplifiers
- Class C Transistor Amplifier
- Classes of Transistor Amplifiers
- Effects of Feedback in a Transistor Amplifier Circuit
- Gain, Loss and Noise

Transistors

- Analyzing Transistor Characteristics
- Bipolar Transistor Characteristics
- Comparison of Electronic and Electromechanical Switches
- Field Effect Transistor Amplifier
- Field Effect Transistor Operation
- PNP Transistor Switch

LIB 3: 16 Power Electronics

Contactors

- Construction of a Contactor
- Controlling Contactors
- Current Flow in Latching Circuits
- Latching in Contactor Circuits
- Selection of Contactors



Energy and Power

- Efficiency Formulas for Electric Motors
- Efficiency of Electric Motors

Frequency Converters

- Commissioning of Frequency Converters
- Connecting a Frequency Converter
- Construction and Function of Frequency Converters
- FMC
- Frequency Converter Parameters
- Frequency Filters

Motor Protection

- Interlock Systems
- Motor Drive Protection Circuit
- Motor Installations and Safety
- Motor Protection

Motors and Motor Control

- Analog Interfacing
- Characteristics of a DC Permanent Magnet Motor
- Characteristics of a DC Solenoid
- Characteristics of an Air Valve
- Characteristics of an Induction Motor
- Connecting a Motor
- Derivative Control Ramp Response
- Digital Control
- Integral Control Step Response
- Linear and Rotational Motion
- Motor Drive Connection Components
- Motor Starting and Speed Control
- PID Control Step Response
- Proportional Position Control
- Proportional Speed Control

Three-phase AC

- Delta Calculations
- Delta Connection
- Generation of Three-phase AC
- Representation of Three-phase AC

LIB 3: 17 Digital Electronics

Combinational Logic

- Basic Logic Functions and Their Algebra
- Boolean Algebra
- Boolean Algebra and De Morgan's Theorems
- Building EXOR Gates from Other Gates



- Characteristics of a Schmitt Inverter Gate
- Characteristics of the EX-OR and EX-NOR Circuit
- Circuits involving Combinational Logic
- Combinational Logic
- Equivalent Logic Circuits
- Karnaugh Maps
- Logic Families
- Logic Gates

Digital Systems

- Analog to Digital Conversion
- BCD UP/DOWN Counters and 7-Segment Decoder/Driver/Displays Exercise 2.2
- Binary Counters and 7-Segment Displays
- Binary-Coded Decimal Counters
- Characteristics of an Analog Comparator
- Decoder Operation
- Demultiplexer Operation
- Digital to Analog Conversion
- Encoder Operation
- Encoder-Decoder System
- Encoders and Decoders
- Glitches in Digital Systems
- Multiplexer Operation
- Multiplexer-Demultiplexer System
- Multiplexers and Demultiplexers
- Race Hazards
- Ramp Generator
- Signal Converters

Fault Finding Digital Circuits

- Calculating Expected Operating Conditions
- Fault Finding A/D and D/A Circuits W1
- Fault Finding A/D and D/A Circuits W2
- Fault Finding A/D and D/A Circuits W3
- Fault Finding A/D and D/A Circuits W4
- Fault Finding Aids
- Fault Finding Aids and Reporting
- Fault Finding Encoding/ Decoding Circuits W1
- Fault Finding Encoding/ Decoding Circuits W2
- Fault Finding Encoding / Decoding Circuits W3
- Fault Finding Encoding/ Decoding Circuits W4
- Fault Finding Multiplexing/ Demultiplexing Circuits W1
- Fault Finding Multiplexing/ Demultiplexing Circuits W2
- Fault Finding Multiplexing / Demultiplexing Circuits W3
- Fault Finding Multiplexing / Demultiplexing Circuits W4
- Faults in Ring Counter Circuits
- Faults in Shift Register Circuits
- Signal Tracing Techniques



Interfacing

- Bi-directional Line Drivers
- Industry Standards
- Interfacing in Digital Circuits

Number Systems

- Calculations in Binary
- Conversion Between Number Systems

Sequential Logic

- Asynchronous Counters
- Binary Counters
- Bistable Devices
- Characteristics of a D-Type 2-bit Shift Register
- Characteristics of a D-Type Flip-Flop
- Characteristics of a J-K Flip-Flop
- Counting with Bistables
- D-Type Flip-Flop
- Integrated Circuit Memory
- Shift Registers

Signal Processing

Digital Signal Processing

LIB 3: 18 Telecommunications

Antennas

- Antenna and Broadband Options
- Installing Antenna and Broadband Connections

Digital Data Transmission

- Digital Data Transmission
- Flow Control

Electronic Communication Principles

- AM Transmission
- Electronic Communication Systems
- Optical Transmission
- Phase Locked Loops
- Simplex and Duplex Transmission

Fault Finding Telecommunication Circuits

- Fault Finding Telecommunication Circuits W1
- Fault Finding Telecommunication Circuits W2

Fiber Optics

Fiber Optic Cables



LIB 3: 19 Microprocessors

Architecture and Operation of a Microprocessor

- Architecture
- Principles of Operation

Developing PIC Programs

- Controlling a Motor
- Debugging Programs
- Full Washing Machine Sequence

Memory

Embedded Computers and RAM/Flash Memory

Microprocessor System Applications

Microprocessor System Applications

Number Systems, Instructions and Subroutines

- Instruction Groups
- Number Systems

Program Development

- Designing a Program
- Entering and Running a Program

LIB 3: 20 Circuit Construction and Testing

Automatic Light Circuit

Building and Testing an Automatic Light Circuit

Baby Alarm

Building a Baby Alarm

Building Circuits on Printed Circuit Boards

- Building Circuits on PCB
- Constructing the Continuity Tester on PCB

Building on Breadboard

- Breadboarding
- Building the Automatic Light Circuit on Breadboard
- Planning an Automatic Light Circuit on Breadboard

Building on Stripboard

- Building and Testing the Anti-Theft Device
- Building Circuits on Stripboard
- Planning an Anti-Theft Device



Diagnosing Fault Conditions

Fault Rectification

Electronic Problem Solving

- Problem Solving Construct an Electronic Circuit
- Problem Solving Plan, Construct and Test an Electronic Circuit
- Problem Solving Produce an Electronic Circuit Diagram

Flashing Doorbell Circuit

- Building a Flashing Doorbell Circuit
- Flashing Doorbell Circuit

Freezer Temperature Warning Circuit

Building the Freezer Temperature Warning Circuit on Breadboard

Improved Automatic Light Circuit

Building and Testing an Improved Automatic Light Circuit

Intruder Alarm

- Intruder Alarm Circuit
- Latched Buzzer Circuit
- Simulated Latched Buzzer Circuit

Lamp Circuit

Simple Lamp Circuit

LED Lamp Circuit

Building an LED Lamp Circuit

Polarity Tester

Building and Testing a Polarity Tester

Power Supplies

- A Simple AC to DC Converter
- AC to DC Concepts and Principles
- Circuit Breakers and Fuses

Road Crossing Controller

Road Crossing Controller

Safety and Accident Prevention

- Risk Assessment of Electrical Dangers
- Safe Working Practices

Simulators

Computer Based Design and Testing



LIB 3: 21 Electronic Principles (D3000 Practice)

AC Principles

- Alternating Supply with Pure Resistance Loading
- Alternating Supply with Pure Resistance Loading Exercise 2.1
- Alternating Supply with Pure Resistance Loading Worksheet 1
- Ground Return Currents Exercise 11.3
- Resistances in Parallel Exercise 2.4
- Resistances in Series Exercise 2.3
- Sinusoidal Alternating Waveforms Exercise 1.1
- Sinusoidal Alternating Waveforms Peak and RMS Values Exercise 1.2

Capacitor Circuits

- AC Supply with Pure Capacitive Loading Exercise 4.1
- AC Supply with Pure Capacitive Loading Worksheet 2
- Capacitor AC Voltage Divider Circuit Exercise 4.5
- Capacitors in Parallel on an AC Supply Exercise 4.3
- Capacitors in Series on an AC Supply Exercise 4.4
- Resistance-Capacitance Circuits on AC Supplies Parallel Exercise 6.2
- Resistance-Capacitance Circuits on AC Supplies Series Exercise 6.1

Electrical Energy and Power

- Power Dissipated in a Lamp Circuit Exercise 9.2
- Power in a Resistor Exercise 3.1
- Power in a Resistor Worksheet 1

Electrical Networks

- AC Applied to a Resistance Bridge Exercise 6.2
- Characteristics of a Combined DC and AC Supply Exercise 3.2
- Characteristics of a Dual Voltage DC Supply Exercise 3.1
- Circuit Solution using Thevenin's and Norton's Theorems Exercise 4.1
- DC and AC Bridges Worksheet W7
- DC and AC Bridges Worksheet W8
- Dual Voltage DC and Combined AC/DC Supplies Worksheet W2
- Dual Voltage DC and Combined AC/DC Supplies Worksheet W3
- Internal Resistance of a DC Source Exercise 1.1
- Internal Resistance of an AC Source Exercise 1.2
- Power Transfer to a Load from a DC Source Exercise 2.1
- Power Transfer to a Resistive Load from an AC Source Exercise 2.2
- Resistors Connected in Parallel Exercise 6.1
- Resistors Connected in Series Exercise 5.1
- Series-Parallel Circuit Exercise Exercise 10.1
- Series-Parallel Circuit Exercise Worksheet 10
- Series-Parallel Circuit Exercise Worksheet 9
- Series-Parallel Connected Circuits Exercise 7.1
- Series-Parallel Connected Circuits Worksheet 4
- Series-Parallel Connected Circuits Worksheet 5
- Series-Parallel Connected Circuits Worksheet 6



Electromagnetic Devices

- Back EMF Exercise 8.2
- Core Materials Exercise 1.2
- Current Ratio Exercise 5.3
- Direction of Current Exercise 6.2
- Economy Resistor Value Exercise 7.3
- Effect of Core Material on Inductance Exercise 4.2
- Effect of Frequency on Coil Impedance Exercise 4.4
- Effect of the Number of Turns on Inductance Exercise 4.3
- Electromagnet Exercise 2.1
- Electromagnets Worksheet W1
- Energizing the Solenoid Exercise 6.1
- Examination of Permanent Magnets Exercise 1.1
- Familiarization with the Hall Effect Probe Exercise 1.4
- Force on a Conductor and the Motor Principle Worksheet W7
- Force on a Conductor and the Motor Principle Worksheet W8
- Frequency Response of Core Materials Exercise 5.2
- Full-Step Sequence Exercise 9.1
- Half-Step Sequence Exercise 9.2
- Hold-on Contacts Exercise 7.2
- Impedance of the Coil at Low Frequency Exercise 4.5
- Induced EMF Exercise 3.1
- Magnetic Field Exercise 1.3
- Magnetic Field Plot Exercise 2.3
- Magnetomotive Force Exercise 2.2
- Motor Used as a DC Generator Exercise 8.3
- Mutual Inductance Exercise 5.1
- Reactance Exercise 4.1
- Relay Worksheet W4
- Relay Worksheet W5
- Relay Worksheet W6
- Self-Inductance Exercise 3.2
- Simple DC Motor Exercise 8.1
- Simple Relay Operation Exercise 7.1
- Solenoid Worksheet W3

Inductor Circuits

- AC Supply with Pure Inductive Loading Exercise 5.1
- AC Supply with Pure Inductive Loading Worksheet 3
- AC Supply with Pure Inductive Loading Worksheet 4
- Inductance with Square Wave and Sinusoidal Voltage Input Exercise 3.2
- Inductors in Parallel on an AC Supply Exercise 5.3
- Inductors in Series on an AC Supply Exercise 5.2
- Resistance Inductance Parallel Circuits on an AC Supply Exercise 7.2
- Resistance-Inductance Circuits on AC Supplies Series Exercise 7.1
- Resistance-Inductance Circuits on AC Supplies Worksheet 5
- Resistance-Inductance Circuits on AC Supplies Worksheet 6
- Resistance-Inductance Filters Exercise 9.2



Resistance

- Controlling a Lamp with a Variable Resistor Exercise 9.1
- Controlling a Lamp with a Variable Resistor Worksheet 7
- Controlling a Lamp with a Variable Resistor Worksheet 8
- Ohm's Law Exercise 2.1
- Resistance Measurement using a Wheatstone Bridge Exercise 11.1
- Resistance Measurement using a Wheatstone Bridge Worksheet 11
- Resistance Measurement using a Wheatstone Bridge Worksheet 12
- Resistor Color Coding for Low Power Resistors Exercise 4.1
- Resistor Color Coding for Low Power Resistors Worksheet 2
- Resistor Color Coding for Low Power Resistors Worksheet 3

RLC Circuits

- Capacitance and Inductance fed from Square and Sinusoidal Inputs Exercise 3.1
- Inductance-Capacitance Parallel Circuit on an AC Supply Exercise 8.2
- Inductance-Capacitance Parallel Circuit on an AC Supply Exercise 8.3
- Resistance-Inductance and Resistance-Capacitance Filter Circuits Exercise 9.1
- Resistance-Inductance and Resistance-Capacitance Filter Circuits Worksheet 10
- Resistance-Inductance-Capacitance Circuits on AC Supplies Exercise 8.1
- RLC Circuits on AC Supplies Worksheet 7
- RLC Circuits on AC Supplies Worksheet 8
- RLC Circuits on AC Supplies Worksheet 9

Transformer

Application of Transformers to Impedance Matching - Exercise 10.3

LIB 3: 22 Linear Electronics (D3000 Practice)

Comparator Circuits

- Difference Amplifier Worksheet W10
- Schmitt Trigger Exercise 9.1
- Schmitt Trigger with Alternating Input Exercise 9.2

Difference Amplifier

- Difference Amplifier Worksheet W8
- Difference Amplifier Worksheet W9
- Differential Mode Exercise 8.3
- Inverting Mode Exercise 8.1
- Non-Inverting Mode Exercise 8.2

Integrator

- DC Input Exercise 5.1
- Integrator Worksheet W3



Inverting Amplifier

- Gain and Saturation Exercise 3.3
- Inverting Amplifier Alternating Input Worksheet W2
- Inverting Amplifier Gain and Bandwidth Exercise 4.2
- Inverting Amplifier with Sinusoidal Input Exercise 4.1

Non-Inverting Amplifier

- Alternating Signal Input Exercise 6.2
- Direct Voltage Input and Offset Null Control Exercise 6.1
- Non-Inverting Amplifier Worksheet W4
- Non-Inverting Amplifier Worksheet W5

Operational Amplifier

- Basic Operational Amplifier Worksheet W1
- Closed-Loop Amplifier Exercise 1.3
- Comparator Exercise 1.2
- Referenced Comparator Exercise 2.2

Oscillators

- LC Oscillator Exercise 1.1
- RC Ladder Oscillator Exercise 1.2

RC Filters

- High-Pass Filter Exercise 2.2
- Low-Pass Filter Exercise 2.1
- Simple RC Filters Worksheet W1
- Simple RC Filters Worksheet W2

Rectification

- Effect of Varying Load Exercise 1.2
- Simple DC Power Supply Exercise 1.1

Summing Amplifier

Scaling - Exercise 7.2

LIB 3: 23 Semiconductors (D3000 Practice)

Diodes

- Bridge Rectifier Exercise 3.1
- Bridge Rectifier Worksheet 4
- Diode Forward Characteristic Exercise 1.1
- Diode Reverse Characteristic Exercise 1.2
- Effect of Reservoir Capacitor Exercise 3.2
- Half-Wave Rectifier Exercise 2.1
- Half-Wave Rectifier Worksheet 3
- Negative Power Supply Exercise 2.3
- P-N Junction Diode Worksheet 1
- P-N Junction Diode Worksheet 2
- Reservoir Capacitor Exercise 2.2



Display Devices

- Bar Graph Display Exercise 2.1
- Display Devices Worksheet W2
- Liquid Crystal (Seven Segment) Display Exercise 2.2

Transistor Amplifiers

- Alternating Signal Applied Exercise 8.2
- Alternating Signal Drive Exercise 2.2
- Alternating Signal Drive Exercise 4.2
- Alternating Signal Drive Exercise 5.3
- Alternating Signal Drive Exercise 7.3
- Alternating Signal Drive Worksheet W7
- Analog Switch with Direct Voltage Applied Exercise 8.1
- Base Potential Divider Biasing and Stabilizing Exercise 1.4
- Base Potential Divider Stabilized Amplifier Exercise 7.2
- Bias Stability Exercise 7.2
- Bias Stabilization Worksheet 7
- Bias Stabilization Worksheet 8
- Channel and Junction Resistances Exercise 6.1
- Collector Feedback Biasing and Stabilizing Exercise 1.3
- Collector Feedback Stabilization Exercise 7.1
- Common Collector Amplifier (Emitter Follower) Exercise 8.1
- Complementary PNP/NPN Pair Worksheet W2
- Constant Current Sink Worksheet W3
- Darlington Pair Emitter Follower Worksheet W1
- DC and Quiescent Conditions Exercise 4.1
- DC Transfer Characteristic Exercise 5.2
- Differential Amplifier Worksheet W4
- Directly Coupled (DC) Amplifier Worksheet W5
- Directly Coupled (DC) Amplifier Worksheet W6
- Emitter Decoupling Capacitor Exercise 7.3
- Fault Diagnosis Preparatory Investigation 1
- Fault Diagnosis Preparatory Investigation 2
- Frequency Response of a Two-Stage Amplifier Exercise 9.2
- JFET Characteristics Exercise 6.2
- JFET Common Source Amplifier Worksheet W8
- JFET Common Source Amplifier Worksheet W9
- Need for Bias Exercise 6.2
- Output Characteristic Exercise 3.2
- PNP Common Emitter Amplifier Exercise 8.2
- Quiescent Conditions Exercise 3.1
- Quiescent Conditions Exercise 5.1
- Quiescent Conditions Exercise 7.1
- Quiescent Conditions and DC Drive Exercise 2.1
- Quiescent Voltages and Currents Exercise 1.1
- Signal Operation Exercise 1.2

Transistors

Regenerative Switch - Exercise 10.2



LIB 3: 24 Power Electronics (D3000 Practice)

AC Motors

- AC Motor Principles, and the Three-Phase Synchronous Motor Exercise 6.1
- AC Motor Principles, and the Three-Phase Synchronous Motor Worksheet 6
- Capacitor Offset Exercise 7.2
- Delta Connection of a 3-Phase Synchronous Motor to Wye Supply Exercise 6.3
- Other AC Motors Exercise 9.1
- Power Factor Correction Exercise 8.1
- Power Factor Correction Worksheet 8
- Single-Phase Synchronous Motor Exercise 7.1
- Single-Phase Synchronous Motor Worksheet 7

Power Transistors

- Audio Amplifier Power Output Exercise 4.2
- Audio Amplifier Waveforms Exercise 4.1
- Audio Power Amplifier Worksheet W5
- Audio Power Amplifier Worksheet W6
- Comparison of FET to BJT Exercise 5.2
- Controlling a Lamp Exercise 1.1
- Current Booster Alternating Drive Exercise 3.2
- Current Booster DC Drive Exercise 3.1
- Current Booster Worksheet W4
- Duty Cycle Controller Worksheet W3
- Duty Cycle/Load Power Exercise 2.2
- MOSFET Characteristics Exercise 5.1
- Power Dissipated in the Transistor Exercise 1.2
- Power MOSFET Worksheet W7
- Power Transistor Worksheet W1
- Power Transistor Worksheet W2

SCR Bridge Circuits

- Commutating Effects of Load on a Bridge Circuit Exercise 2.6
- Effect of a Commutating Diode on a Half Controlled SCR Bridge Circuit Ex 2.7
- Fully Controlled SCR Bridge with Capacitive/Resistive Load Exercise 2.5
- Fully Controlled SCR Bridge with Inductive/Resistive Load Exercise 2.4
- Fully Controlled SCR Bridge with Resistive Load Exercise 2.2
- Half Controlled SCR Bridge with Resistive Load Exercise 2.3
- SCR Bridge Circuits Worksheet W2

SCR, Diac, Triac and UJT

- Controlled Angle Firing of a Thyristor Exercise 7.2
- Lamp Dimmer Exercise 9.2
- Optocoupler Exercise 8.2
- Pulse Transformer Exercise 8.1
- Silicon Controlled Rectifier Worksheet W8



Single and Bi-phase Control

- Effect of Differing Loads on a Full-wave Bi-phase Rectification Circuit Ex 1.5
- Effect of Differing Loads on an SCR Circuit Exercise 1.3
- Full-wave Bi-phase Rectification Power Limiting Control Exercise 1.4
- Operation of an SCR Firing Circuit Exercise 1.2
- Single and Bi-phase Control Worksheet W1

Three-Phase Rectifiers and Inverters

- Dual-Polarity Supplies Exercise 10.4
- Full-Wave Rectifier Exercise 10.3
- Half-Wave Rectifier Exercise 10.1
- Negative DC Supply Exercise 10.2
- Over-Current Protection Exercise 11.2

Three-Phase Supplies

- 3-Wire Connection of a 3-Phase Supply (Delta/Delta Connection) Ex. 2.2
- 3-Wire Connection of a 3-Phase Supply (Delta/Delta Connection) Exercise 2.2
- 6-Wire, 3-Wire and 4-Wire Connections, Delta/Delta Connection Exercise 2.1
- 6-Wire, 3-Wire and 4-Wire Connections, Delta/Delta Connection Worksheet 1
- 6-Wire, 3-Wire and 4-Wire Connections, Delta/Delta Connection Worksheet 2
- Delta/Wye Connection Exercise 3.1
- Delta/Wye Connection Worksheet 3

LIB 3: 25 Digital Electronics (D3000 Practice)

Combinational Logic

- Characteristics of a Schmitt Inverter Gate Exercise 9.1
- Characteristics of the EX-OR and EX-NOR Circuit Exercise 1.1
- Characteristics of the Half Adder Circuit Exercise 1.2
- Characteristics of the Wired-AND Circuit Exercise 10.1
- Characteristics of the Wired-NOR Circuit Exercise 10.2
- Diode AND and OR Gate Characteristics Exercise 3.1
- Diode Logic Worksheet 4
- Diode-Transistor Logic (DTL) Worksheet 5
- Diode-Transistor Logic (DTL) Worksheet 6
- Diode-Transistor Logic Gate Characteristics Exercise 4.2
- Equivalent Logic Circuits 1 Exercise 6.1
- Equivalent Logic Circuits 2 Exercise 6.2
- Equivalent Logic Circuits 3 Exercise 6.3
- EX-OR and EX-NOR Gates Worksheet 1
- EX-OR and EX-NOR Gates Worksheet 2
- EX-OR and EX-NOR Gates Worksheet 3
- EX-OR and EX-NOR Gates Worksheet 4
- Four-Variable Karnaugh Maps Exercise 7.3
- Karnaugh Maps Exercise 7.1
- Open Collector Gates Worksheet 10
- Open Collector Gates Worksheet 9
- Series and Parallel Connection of Switches Exercise 2.1



Digital Systems

- 2-bit Equal-Input Magnitude Comparator Circuit Exercise 5.1
- Binary/BCD Counters and 7-Segment Decoder/Driver/Displays Exercise 2.1
- Binary/BCD Counters, and 7-Segment Decoder/Driver/Displays Worksheet 6
- Binary/BCD Counters, and 7-Segment Decoder/Driver/Displays Worksheet 7
- Binary/BCD Counters, and 7-Segment Decoder/Driver/Displays Worksheet 8
- Binary/BCD Counters, and 7-Segment Decoder/Driver/Displays Worksheet 9
- Characteristics of a 1 to 1-of-4-line Demultiplexer Circuit Exercise 3.2
- Characteristics of a 2-1 Multiplexer Using Three State Logic Exercise 7.2
- Characteristics of a 2-4 Line Decoder Circuit Exercise 2.2
- Characteristics of a 4-2 Line Encoder Circuit Exercise 2.1
- Characteristics of a 4-bit Magnitude Comparator IC Exercise 5.3
- Characteristics of a 4-input Multiplexer Circuit Exercise 3.1
- Characteristics of a 4-input Priority Encoder Circuit Exercise 4.1
- Characteristics of a Frequency Counter System Exercise 5.2
- Characteristics of a Monostable IC (74LS123) Exercise 1.4
- Characteristics of a Multiplexer/Demultiplexer Circuit Exercise 3.3
- Characteristics of a Single-Bit Magnitude Comparator Circuit Exercise 5.2
- Characteristics of a Three State Logic Bi-Directional Switch Exercise 7.3
- Characteristics of a Three State Logic Circuit Exercise 7.1
- Characteristics of a Timer/Counter System Exercise 5.3
- Characteristics of a Triangular Waveform Generator System Exercise 5.4
- Characteristics of an Analog Comparator IC (311) Exercise 3.1
- Characteristics of an Analog Integrator IC (3140) Exercise 3.2
- Characteristics of an Analog Switch IC (211) Exercise 1.1
- Characteristics of an Analog Switch, S R Bistable System Exercise 1.5
- Characteristics of an Astable IC (4047) Exercise 1.3
- Characteristics of an Incremental A-D Converter System Exercise 4.2
- Characteristics of an S R Latch IC (74LS00) Exercise 1.2
- D-A Converter IC and an A-D Converter Circuit Worksheet 11
- Determination of a 4-Bit Code Using a Magnitude Comparator Exercise 5.4
- Encoder and Decoder Circuits Worksheet 5
- Encoder and Decoder Circuits Worksheet 6
- Encoder and Decoder Circuits Worksheet 7
- Fault Diagnosis Triangle Waveform Generator Circuit Worksheet 12
- Full Adder Circuits Exercise 6.1
- Full Adder Circuits Exercise 6.2
- Full Adder Circuits Worksheet 13
- Magnitude Comparator Circuits Worksheet 12
- Multiplexer and Demultiplexer Circuits Worksheet 8
- Multiplexer and Demultiplexer Circuits Worksheet 9
- Priority Encoder Circuits Worksheet 10
- Priority Encoder Circuits Worksheet 11
- Signal Converters Exercise 4.1

Interfacing

CMOS Input and Output Characteristics - Exercise 8.2



Number Systems

- Number Systems Measurement of Voltage Levels Exercise 1.1
- Number Systems Worksheet 1
- Number Systems Worksheet 2

Sequential Logic

- Binary Counters Exercise 5.1
- Binary Counters Worksheet 11
- Binary Counters Worksheet 12
- Characteristics of a Binary Up Counter with Reduced Count Exercise 5.3
- Characteristics of a Binary Up Counter with Reduced Count 2 Exercise 5.4
- Characteristics of a D-Type 2-bit Shift Register Exercise 4.1
- Characteristics of a D-Type Flip-Flop Exercise 2.1
- Characteristics of a D-Type with D Connected to Q Exercise 2.2
- Characteristics of a J-K 4-bit Binary Counter Exercise 5.2
- Characteristics of a J-K 4-bit Shift Register Exercise 4.2
- Characteristics of a J-K Flip-Flop Exercise 3.1
- Characteristics of a J-K Flip-Flop Connected as a D-Type Exercise 3.2
- Characteristics of a J-K Flip-Flop Connected as a T-Type Exercise 3.3
- Characteristics of a NAND Gate S-R Latch Exercise 1.1
- Characteristics of an S-R Latch IC Exercise 1.2

LIB 3: 26 Microprocessors (D3000 Practice)

Developing PIC Programs

- Analog to Digital Conversion Exercise 15
- Digital to Analog Conversion Exercise 16
- EEPROM Programming Exercise 14
- Interrupts Exercise 10
- Keyboard Scanning Exercise 12
- Logic Systems Exercise 8
- Simple Closed Loop Process Control Exercise 17

Programming Applications

- Basic Input/Output Exercise 7
- Program Development Exercise 6

The PIC Development System

- Interfacing Exercise 5
- PIC Software Exercise 4

The PIC Microcontroller

- Microprocessors, Microcomputers and Microcontrollers Exercise 1
- Number Systems Exercise 3
- Overview of PIC Microcontrollers Exercise 2



LIB 3: 27 Avionics (D3000 Practice)

Single Engine Aircraft Battery Power System

- Electronics/Avionics Busbar Isolation Exercise 2.2
- Power Distribution Exercise 2.1
- Single Engine Aircraft Electrical Systems Worksheet W1
- Single Engine Aircraft Electrical Systems Worksheet W2
- Single Engine Power Distribution Systems Worksheet W3
- Single Engine Power Distribution Systems Worksheet W4

Single Engine Aircraft Fuel Flow Measurement

- Fuel Measurement Using a Tank Resistor Exercise 7.1
- Fuel Quantity and Fuel Flow Measurement Worksheet W10
- Fuel Quantity and Fuel Flow Measurement Worksheet W9
- Optical Rotor Fuel Flow Measurement and Digital Display Exercise 7.2

Single Engine Aircraft Fuel Quantity Measurement

- Fuel Measurement Using a Capacitor Bridge Exercise 6.1
- Fuel Measurement Using a Capacitor Bridge, Displayed Digitally Exercise 6.2
- Fuel Quantity Measurement Using a Capacitor Bridge Worksheet W8

Single Engine Aircraft Power Consuming Circuits

- Early Internal Lighting Systems Exercise 5.1
- Electrical Landing Gear Control and Indication Systems Exercise 7.2
- Flap Control Systems Exercise 8.1
- Flap Control Systems Worksheet W13
- Hydraulic Landing Gear Control and Indication Systems Exercise 7.1
- Landing Gear Control and Indication Systems Worksheet W12
- Landing, Taxi and Anti-Collision Lights Exercise 6.3
- Single Engine Auxiliary Power Supply Systems Exercise 3.2
- Single Engine External Lighting Systems Worksheet W10
- Single Engine External Lighting Systems Worksheet W11
- Single Engine Internal Lighting Systems Worksheet W9

Single Engine Aircraft Power Generation System

- A Typical 1979 Alternator System Exercise 4.2
- A Typical Alternator System From 1963 To 1968/69 Exercise 4.1
- Cessna Single Engine Electrical Power Systems Worksheet W7
- Cessna Single Engine Electrical Power Systems Worksheet W8
- Single Engine Power Supply Systems Worksheet W5
- Single Engine Power Supply Systems Worksheet W6

Single Engine Aircraft Stall Warning Systems

- A Stall Warning System using a Vane Switch Exercise 1.1
- Single Engine Aircraft Stall Warning Systems Worksheet W1



Single Engine Aircraft Take-Off Warning Systems

Basic Logic Gates - Exercise 2.1

Single Engine Aircraft Temperature Measurement

- Nickel Wire Sensor Temperature Systems Worksheet W4
- Nickel Wire Sensor Temperature Systems Worksheet W5
- Nickel Wire Temp Sensor Ratiometer and Analog Display Exercise 4.3
- Nickel Wire Temp Sensor Wheatstone Bridge and Analog Display Exercise 4.1
- Nickel Wire Temp Sensor Wheatstone Bridge and Digital Display Exercise 4.2

LIB 3: 28 Electronic Systems (Series 9 Practice)

Components

- Amplifier and Loudspeaker
- Applying Power to a Device
- DC Operated Buzzer
- Light Dependent Resistor LDR
- Logic Source Switches
- Output Driver
- Relay
- Seven Segment Display (Digital Signals)

Signal Processing

- Analog Signals
- Automatic Light Switch System
- Combined Analog/Digital Signals
- Creating a Reference Voltage
- Digital Signals
- Fire Detector (Sprinkler) System
- Latching Switch System
- Lighting/Temperature Failure Warning System
- Sensor Voltage Divider

LIB 3: 29 Electronic Principles (Series 9 Practice)

AC Circuits

- Alternating Current AC
- Alternating Voltage Values
- Capacitor on an AC Supply
- Capacitors in Parallel
- Capacitors in Series
- Capacitors with AC Applied
- Inductors with AC Applied
- Plotting Frequency Responses of RC and RL Circuits
- Capacitor Charge Time
- Capacitor on a DC Supply
- CR Integrator



- Investigation of a Wheatstone Bridge
- Kirchhoff's Current Law
- Kirchhoff's Voltage Law
- Other Ways to Calculate Power
- Resistor Measurements
- Series-Parallel Combinations

Magnetism and Electromagnetism

- Attraction and Repulsion
- Electromagnet Field Plot
- Electromagnetic Induction
- Investigating Change-Over and Latching Circuits
- Investigation of a Basic Transformer
- Other Magnetic Materials

LIB 3: 30 Linear Electronics (Series 9 Practice)

Current Amplifier Circuits

- Improving the performance of Push-pull Amplifier (1)
- Improving the performance of Push-pull Amplifier (2)
- Measuring Power in Single-ended and Push-pull Amplifiers
- Operation of a Current Amplifier

Operational Amplifier Circuits

- AC Comparator
- Feedback Amplifier
- Gain-Bandwidth Product in Practice
- Investigation of an Integrator
- Non-Inverting Amplifier
- Regenerative Comparator Under AC Conditions
- Regenerative Comparator Under DC Conditions
- Slew Rate Limitation of an Amplifier

LIB 3: 31 Semiconductors (Series 9 Practice)

Diodes

Half-Wave Rectifier

SCRs

- Capacitor Commutation
- CR Phase Shift Control Circuit
- DC Control of an SCR with AC Applied
- Silicon Controlled Rectifier SCR

Transistor Amplifiers

- Common Collector Amplifier Emitter Follower
- Differential Amplifier Under AC Conditions
- Differential Amplifier Under DC Conditions



- Elimination of Crossover Distortion
- Emitter Decoupling Capacitor
- Emitter Follower Circuits
- Investigation of the Amplifier with an Applied Signal
- JFET Common Source Amplifier Investigation
- Loading a Voltage Divider
- Measurement of Quiescent Voltages
- Simple Current Biasing

Transistors

- Current Gain Characteristic
- Darlington Pair Switch Circuit
- Investigation of an N-channel JFET
- NPN Transistor Switch
- Output Characteristic
- Regenerative NPN/PNP Switch

LIB 3: 32 Digital Electronics (Series 9 Practice)

Combinational Logic

- AND Gate From NAND Gates
- Boolean Expressions From Logic Circuits
- Combinational Logic Circuits
- Diode Logic
- Diode Transistor Logic (DTL)
- Logic Gate Switches
- NOR Gate From NAND Gates
- NOT Gate From a NAND Gate
- Operation of the Schmitt NOT Gate
- OR Gate From NAND Gates

Digital Systems

- 1-4 Line Demultiplexer
- 2-1 Multiplexer
- 2-4 Line Decoder
- 4-1 Line Multiplexer
- 4-2 Line Encoder
- 4-Bit Binary Full Adder
- 4-Bit Magnitude Comparator
- Analog Switch
- Analog to Digital Converter
- Astable IC Circuit
- BCD Counter and 7-Segment Decoder
- Bi-Directional Switch
- Digital to Analog Converter
- Encoder-Decoder Circuit
- Full Adder
- Half Adder
- Monostable IC Circuit



- Multiplexer-Demultiplexer Circuit
- Seven-Segment Display

Number Systems

Practical Investigation of Number Systems

Sequential Logic

- 3-Bit Down-Counter
- 3-Bit Up-Counter
- Binary Counter IC
- D-Type (Data) Flip-Flop
- Modulo-N Counter

LIB 3: 33 Microprocessors (Series 9 Practice)

Developing PIC Programs

- Defining Device Type and Clock Speed
- Introduction to Interrupts
- Loops and Conditional Branching
- Programming Fundamentals

PIC Microcontroller

- Arithmetic and Logic Operations
- Commands to set up an Interrupt on Portb
- Creating Delays

The PIC Development System

- Introduction to the PIC Basic Software
- Introduction to the PICShell Software
- Introduction to the Software and Hardware

The PIC Microcontroller

- Features of a PIC
- Introduction to PICs



LIB 3: 34 Engine Repair

Cylinder Head and Valve Trains

- Camshafts and Valve Lifters
- Components of the Top End
- Engine Cycles, Valve and Ignition Timing

Engine Block

- Bottom End Component Identification
- CI Engine Size
- Components of the Bottom End
- Crankshaft and Piston Operation
- Engine Blocks and Liners
- Engine Size
- Pistons
- Pressure and Volume

Engine Fundamentals

- Common Rail Diesel Engine Component Identification
- Common Rail Diesel Engine Operation
- Four Stroke Cycle
- Front End Component Identification
- Introduction to Engine Systems
- Position and Mounting of Engine Components
- Sectioned (CI) Engine Component Identification

Engine Servicing

- Adjustment of Valve Clearances on an OHC Engine
- Basic Engine Service Procedures
- Camshaft Timing Verification
- Cooling System Inspection, Test and Repair
- Cylinder Compression Test
- Cylinder Leakage Test
- Cylinder Power Balance Test
- Engine Removal and Replacement
- Inspect and Repair Threads
- Manifold Vacuum Test

Lubrication and Cooling Systems

- Adjusting Drive Belt Tension
- Cooling Systems
- Engine Oil Pressure
- Lubrication System Inspection
- Lubrication Systems



LIB 3: 35 Automatic Transmission and Transaxle

Automatic Transmission Components

- Automatic Transmission Gears
- Electrical and Electronic Controls
- Gears and Planetary Gear Sets
- Planetary Gears, Clutches, and Bands

Automatic Transmission Servicing

Automatic Transmission Diagnostic Checks

Final Drives

- Drivetrain and Driveline
- Front Wheel Final Drive Systems
- Locating Driveline Components
- Rear Wheel Final Drive Systems

Transmission System Fundamentals

- Automatic Transmission Operation
- Automatic Transmission Systems
- Introduction to Automatic Transmissions

LIB 3: 36 Manual Drive Train and Axles

Manual Transmission and Driveline Servicing

- Clutch Removal, Inspection, and Refitting
- Clutch System Symptoms and Faults
- Drive Shaft Servicing Procedures
- Inspecting FWD Shafts and Joints
- Inspecting the Complete Transmission System of a Vehicle

Manual Transmission Components and Operation

- Clutch Construction and Operation
- Clutch Design
- Differential
- Front Wheel Drive Shafts
- Gears and Speed
- Manual Transaxles
- Manual Transmission Construction
- Rear Wheel Drive Shafts
- Selector Lever and Selector Forks

Manual Transmission System Fundamentals

- Clutch and Manual Transmission Systems
- Gears and Gear Ratios
- Manual Transmission Introduction
- Manual Transmissions



LIB 3: 37 Suspension

Inspection and Repair

- Geometry Adjustments
- How to Check Shock Absorbers for Leaks
- Inspect, Remove, and Replace Shock Absorbers
- Leaf Spring Removal, Inspection, and Reinstallation Procedures
- MacPherson Strut Coil Spring Removal and Inspection
- MacPherson Strut Removal, Inspection, and Reinstallation Procedures
- Removal, Inspection and Installation of Coils Springs and Insulators
- Remove, Inspect and Install Ball Joints on Suspension Systems
- Remove, Inspect and Install Stabilizer Bushings, Brackets and Links
- Remove, Inspect, and Install Transverse Links and Strut Rods
- Remove, Inspect, and Install Upper and Lower Control Arms
- Remove, Inspect, Install and Adjust Torsion Bars
- Remove, Inspect, Install, and Adjust Strut Rods and Bushings

Suspension Components and Operation

- Coil Springs
- Control Arms
- Leaf and Rubber Springs
- MacPherson Struts

Suspension System Fundamentals

Geometry Fundamentals

LIB 3: 38 Steering

Inspection and Repair

- Adjusting Wheel Height
- Adjustment of Steering Box Pre-Load
- Check and Top-Up Power Steering Fluid
- Check Front Cradle (Subframe) Alignment
- Check Power Steering System
- Diagnose Power Steering Problems
- Flushing and Bleeding the Power Steering System
- Rack and Pinion Gear Service
- Remove and Inspect Conventional Steering Components
- Remove, Inspect, and Replace Conventional Steering Components
- Removing Rack and Pinion Steering Gear

Steering System Components and Operation

- Conventional Steering System Components
- Electronic Steering Systems
- Introduction to the Steering and Suspension Trainer
- Power Steering Systems



Wheel and Tire Servicing

- Balance Wheel and Tire Assembly
- Caster, Camber, Toe, and Setback Checks and Adjustment
- Check Steering Axis Inclination and Toe-out on Turns
- Measure Wheel, Tire, Axle and Hub Runout
- Perform Prealignment Inspection
- Road Wheel Removal and Installation
- Sealed Wheel Bearing Replacement Procedure

Wheels and Tires

Road Wheels

LIB 3: 39 Brake Systems

Advanced Brake Systems

- Diagnosing Faults in ESP Systems
- Electronic Brake Systems Introduction

Anti-lock Braking Systems

- ABS Braking Cycle
- ABS ECU Circuits and Signals
- ABS Relay
- ABS Warning Lamp and Diode
- Anti-Lock Brake Systems
- Anti-Lock Brake Trainer
- Brake Fluid Level Switch
- Brake Pedal Switch
- Brake Pedal Travel Sensor
- Hall Effect Sensor Investigation
- Hydraulic Control Unit
- Hydraulic Pump and Motor
- Hydraulic Pump Motor Speed Sensor
- Inductive Sensor Investigation
- Sensors and Switches

Brake System Fundamentals

- Brake Systems 1
- Brake Systems 2
- Friction

Hydraulic Control

- Basic Fluid Power Engineering
- Fluid Power Concepts

Warning Systems

- Brake Fluid Warning System
- Brake Warning Systems



LIB 3: 40 Brake Components

Brake System Fundamentals

Introduction to the Brake Systems Trainer

Disc Brakes

- Brake Calipers
- Brake Pads
- Brake Rotors
- Integral Caliper Parking Brake

Drum Brakes

- Brake Drums
- Brake Shoes
- Parking Brakes

Hydraulic Control

- Basic Control Valves
- Brake Fluid
- Brake Lines and Hoses
- Hydraulics
- Pressure Control Valves

Power Assistance

Hydraulic Brake Boosters

LIB 3: 41 Brake Servicing

Brake Line Servicing

- Brake Line Fabrication
- Brake Line Inspection
- Fabricating Brake Lines

Brake System Fundamentals

- Braking Calculations
- Braking Forces

Brake System Servicing

- ABS Servicing Procedure
- Bleed Brake System (Manual Bleed)
- Bleeding a Pressurized Anti-lock Braking System
- Brake Pedal Height
- Checking Pedal Heights and Adjusting Push Rod Length
- De-pressurize High-pressure Components of the Anti-lock Brake System
- Flush Brake System
- Master Cylinder Inspection
- Master Cylinder Removal, Bench Bleed, and Reinstall
- Parking Brake Cable Replacement
- Replacing ABS Component Procedure



Disc Brake System Servicing

- Brake Caliper Inspection
- Brake Pad Removal and Brake Assembly Inspection
- Brake Pad Replacement
- Brake Pad Wear Indicator Inspection
- Brake Rotor Replacement
- Integral Caliper Parking Brake Service
- Machining a Rotor
- Measuring Brake Rotors

Drum Brake System Servicing

- Adjusting the Parking Brake
- Brake Shoe Replacement
- Drum Brake Removal and Inspection
- Drum Brake Removal, Disassembly and Inspection
- Machining a Drum

LIB 3: 42 Automotive Electrical Fundamentals

Electrical Components and Operation

- Capacitor Types and Applications
- Diode Types and Applications
- Relays
- Sensors
- Signal Processing

Electrical Fundamentals

- Changeover Switches
- Circuit Faults
- Common Ground Circuits
- Common Ground Circuits and Wiring Diagrams
- Continuity
- Continuity and Circuit Faults
- Control Examples
- Control Principles
- Controlling and Protecting Simple Circuits
- Current Flow in a Simple Circuit
- DC and AC Current
- Electrical Circuits
- Electrical Safety and Circuit Checks
- Electricity
- Electromagnetic Principles
- Information Flow
- Introduction to Wiring Diagrams
- Ohm's Law
- Physical Environment to Electrical Transformation
- Power



- Pushbutton Switches
- Pushbutton Switches and Switch Circuits
- Resistance
- Resistance and Ohm's Law
- Simple Battery and Lamp Circuit
- Simple Battery, Lamp, and Switch Circuit
- Simple Battery, Lamp, Switch and Fuse Circuit
- Simple Circuits

Electrical Measurement

- Calculating and Adjusting Permitted Voltage Drop
- Electrical Circuit Testing
- Electrical Test Equipment
- Measuring Current
- Reading Wiring Diagrams

Electrical Supply

- Batteries
- Battery and Fuse Circuit Fault Investigation 1
- Battery and Fuse Circuit Fault Investigation 2
- Battery and Fuse Investigation

LIB 3: 43 Automotive Starting and Charging

Charging System Fundamentals

- Alternator Construction
- Charging Principles
- Charging Systems
- Magnetism and Electromagnetism

Charging System Inspection and Test

- Alternator Fault Investigation 1
- Alternator Fault Investigation 2
- Alternator Output Tests
- Alternator Output Waveforms
- Alternator Service Procedure
- Charging System Fault Diagnosis
- Replacing an Alternator and Drive Belt
- Performing Voltage Drop and Current Draw Tests

LIB 3: 44 Automotive Lighting

Hazard Warning Lighting Circuit

- Hazard Warning Circuit
- Hazard Warning Lamps



Headlight Circuits

- Automatic Lighting
- Four-Pin Relay Headlamp Circuit
- Headlamp Flash Circuit
- Headlamps
- Headlamps 1
- Headlamps 2
- Headlights
- High Beam Flash Circuit
- Low and High Beam Circuits
- Relay and Spot Lamp Circuit

Internal Lighting Circuits

- Internal Lamp Circuit Investigation
- Internal Lamp Circuits
- Internal Lighting

Lighting Circuit Fault Diagnosis

- Backup Lamp Circuit Fault
- Fault-Finding Example
- Four Pin Relay Headlamp Circuit Problem Solving
- Hazard Warning Circuit Fault
- Headlamp Lighting Fault 1
- Headlamp Lighting Fault 2
- Headlamp Lighting Fault 3
- High Beam Flash Circuit Fault
- Interior Lamp Circuit Fault
- Introduction to Fault-Finding
- Lighting Circuit Fault Investigation 1
- Lighting Circuit Fault Investigation 2
- Lighting Circuit Fault Investigation 3
- Lighting Fault Diagnosis
- Lighting Systems Fault Diagnosis 1
- Lighting Systems Fault Diagnosis 2
- Lighting Systems Fault Diagnosis 3
- Low and High Beam Circuit Fault
- Park and Tail Lamp Circuit Fault
- Park and Tail Lighting Fault
- Park, Tail, and Headlamp Circuit Fault 1
- Park, Tail, and Headlamp Circuit Fault 2
- Park, Tail, and Headlamp Circuit Problem Solving

Lighting Circuit Fundamentals

- Identical Lamps in Parallel
- Identical Lamps in Series
- Lighting Systems
- Non-Identical Lamps in Parallel
- Non-Identical Lamps in Series
- Parallel Lamp Circuits



- Power in a Simple Lamp Circuit
- Series Lamp Circuits

Park and Tail Light Circuits

- Park and Tail Lamp Circuits
- Park and Tail Lighting
- Park and Tail Lights
- Park, Tail, and Headlamp Circuits 1
- Park, Tail, and Headlamp Circuits 2

Stop and Backup Light Circuits

Backup Lamp Circuit Investigation

LIB 3: 45 Automotive Transducers

Transducer Circuits and Components

- Air Flow Sensor
- Coolant Temperature Sensor
- Crankshaft Position Sensor
- Engine Coolant Temperature Sensor
- Intake Air Temperature Sensor
- Mass Airflow Sensor
- Oxygen Sensor
- Performing a Gauge Circuit Test

Transducer Fault Diagnosis

- Fault Investigation 1
- Fault Investigation 2
- Fault Investigation 4

LIB 3: 46 Ignition Systems

Distributor Electronic Ignition Systems

- Hall Effect Electronic Ignition Systems
- Inductive Reluctance Electronic Ignition Systems
- DIS Trainer Crankshaft Sensor
- DIS Trainer Features
- DIS Trainer Operation
- DIS Trainer Temperature Sensor
- DIS Trainer Waveforms
- Distributorless Ignition Systems

Ignition System Diagnosis

- Extremely Rough Idle Problem 1
- Extremely Rough Idle Problem 2
- Lack of Power Problem



- No Start Problem 1
- No Start Problem 2
- No Start Problem 3

Ignition System Fundamentals

- Breaker Point Ignition Systems
- Ignition Coil Investigation
- Introduction to Ignition Systems

Ignition System Servicing

- Distributor Testing
- Ignition Secondary Circuit Inspection
- Ignition System Wavepattern Investigation
- Ignition Timing Check and Adjustment
- Inspection and Testing of an Ignition Coil
- Inspection and Testing of the Ignition Primary Circuit

LIB 3: 47 Engine Management and Control

Actuators

Actuator Components

Engine Inspection

- Coolant Servicing
- Evaporative Emissions Control Systems Inspection and Test
- Positive Crankcase Ventilation System Inspection and Test
- Pulse Air Injection System Inspection and Test
- Retrieval and Clearing of OBD I Trouble codes
- Retrieval and Clearing of OBD II Trouble codes

Engine Management Fault Investigation

- Diesel Engine Fault Diagnosis
- Engine Fault Diagnosis 1
- Engine Fault Diagnosis 10
- Engine Fault Diagnosis 2
- Engine Fault Diagnosis 3
- Engine Fault Diagnosis 4
- Engine Fault Diagnosis 5
- Engine Fault Diagnosis 6
- Engine Fault Diagnosis 7
- Engine Fault Diagnosis 8
- Engine Fault Diagnosis 9
- Engine Management System Fault Diagnosis
- Fault Investigation 5
- Fault Investigation 6



Engine Management System Fundamentals

- Air Management in a Diesel Engine
- Decision Making Processes
- Electronic Control Unit
- Engine Management System
- Engine Management System Fundamentals
- Fuel Injection System Decisions
- Ignition System Decisions
- On Board Diagnostics Two (OBDII) Systems

Sensors

- Engine Coolant Temperature
- Engine Sensor Fault Diagnosis 1
- Engine Sensor Fault Diagnosis 2
- Sensor Components
- Sensors and Actuators

LIB 3: 48 Fuel and Emissions

Air Induction Components and Operation

- Air Management
- Idle Air Control Valve
- Sensor Circuits and Components

Diesel Engine Management

- Common Rail Diesel Engine
- Exhaust Management System
- Fuel in a Diesel Engine
- Fuel Injection Management in a Diesel Engine

Emission Control Systems

- Air Injection Systems
- Catalytic Converter
- Exhaust Emission Control Components
- Exhaust Gas Recirculation Systems

Fuel and Emissions System Servicing

- Catalytic Converter Inspection and Efficiency Testing
- Checking the Operation of Solenoid Operated Fuel Injectors
- Cold Enrichment System Inspection and Test
- Early Exhaust Recirculation System Inspection and Test
- EFI Demonstrator Fault Diagnosis 1
- EFI Demonstrator Fault Diagnosis 10
- EFI Demonstrator Fault Diagnosis 2
- EFI Demonstrator Fault Diagnosis 3
- EFI Demonstrator Fault Diagnosis 4
- EFI Demonstrator Fault Diagnosis 5
- EFI Demonstrator Fault Diagnosis 6



- EFI Demonstrator Fault Diagnosis 7
- EFI Demonstrator Fault Diagnosis 8
- EFI Demonstrator Fault Diagnosis 9
- Exhaust Gas Analyzer
- Exhaust System Inspection and Testing
- Fuel Filter Inspection
- Fuel Injection System Fault Diagnosis
- Fuel Injector Inspection, Testing, and Cleaning
- Fuel Pressure on an Electronic Fuel Injection System
- Fuel Pump Inspection & Pressure Testing
- Fuel System Inspection
- Fuel Trim and Exhaust Emissions Monitoring
- Idle Speed and Fuel Mixture Adjustment
- Inspecting and Draining a Fuel System
- Intake Air System Inspection
- Investigation of Exhaust Emission Levels
- Mixture Control Solenoid Duty Cycle Investigation

Fuel Components and Operation

- Actuator Circuits and Components
- EFI Fuel Injector Pulse Frequency
- EFI Fuel Injector Pulse Timing
- EFI Fuel Injector Pulse Width
- EFI Pressurized Fuel Systems
- Electric Fuel Pump
- Electronic Multipoint Fuel Injection Systems
- Fuel Injection Components
- Fuel Injection Fundamentals
- Fuel Injector Pulse Frequency
- Fuel Injector Pulse Timing
- Fuel Injector Pulse Width
- Fuel Injectors
- Introduction to the EFI Demonstrator
- Pressurized Fuel Systems

LIB 3: 49 Electric and Hybrid Vehicle Technology

Electric Vehicles

- Definition of Electric Vehicles
- Electric Motors
- Features of Electric Vehicles
- Fuel Cells
- Range Extenders



High Voltage Electric Vehicles

- High Voltage Vehicles
- High Voltage Wiring and Connectors
- Legal Regulations
- Lithium-ion Batteries
- NiMH Batteries
- Principles of Lithium-ion Batteries
- Principles of NiMH Batteries
- Qualifications for Working on High Voltage Vehicles
- Reasons for the Development of High Voltage Vehicles
- Safety in High Voltage Vehicles
- Safety with Batteries

Hybrid and Electric Vehicle Systems

- AC Motors and Generators
- Battery Packs
- Brake Systems
- Cables and Connectors
- Cables, Connectors and Protection Devices
- Disabling Hybrid Vehicle Systems
- Disabling the High Voltage System
- Electronic Circuits and Modules
- Fuel and Emissions
- Hybrid Electric Motors
- Hybrid Engines
- Hybrid Safety Issues and Concerns
- Hybrid Vehicle Trainer Controls
- Introduction to Electrical Storage Devices
- Introduction to Hybrid and Electric Vehicles
- Introduction to the Hybrid Vehicle Trainer
- Lead Acid Batteries
- Nickel Metal Hydride Batteries
- Parallel Hybrid Systems
- Plug-in Electric Vehicles
- Plug-in Hybrid Vehicles
- Practical Series Parallel Hybrid Systems
- Series Hybrid Systems
- Series Parallel Hybrid Systems and Components
- Series Parallel Systems and Components

Hybrid Vehicles

- Classification of Hybrid Vehicles by Engine Arrangement
- Classification of Hybrid Vehicles by Power Source
- Diagnose Equipotential Faults
- Diagnose Insulation Measurement Faults
- Features of Hybrid Vehicles



LIB 3: 50 Networked Systems

Networked Systems Data

- CAN Bus Data Processing
- CAN Bus Fault Diagnosis
- CAN Bus Fault Diagnosis 2
- CAN Bus Fault Diagnosis 3
- CAN Bus Fault Diagnosis 4
- CAN Bus Fault Diagnosis 5
- CAN Bus Fault Diagnosis 6
- CAN Signal Response

LIB 3: 51 CAN Bus Lighting Systems

Lighting Systems Diagnosis

- CAN Bus Lighting Control Fault 1
- CAN Bus Lighting Control Fault 2
- CAN Bus Lighting Fault 1
- CAN Bus Lighting Fault 2
- CAN Bus Lighting Fault 3
- CAN Bus Lighting Fault 4
- CAN Bus Lighting Fault 5
- CAN Bus Lighting Fault 6
- CAN Bus Lighting Fault 7
- CAN Bus Lighting Fault 8
- CAN Bus Lighting Faults

Lighting Systems Measurement

- CAN Bus Fog Light System Measurement
- CAN Bus Headlight System Measurement
- CAN Bus Lighting Systems Measurement
- CAN Bus Park and Tail Light System Measurement
- CAN Bus Stop and Backup Light System Measurement
- CAN Bus Turn Signal and Hazard Warning System Measurement

Lighting Systems Operation

- CAN Bus Fog Light Systems
- CAN Bus Lighting Control
- CAN Bus Lighting Systems
- CAN Bus Park, Tail, and Headlight Systems
- CAN Bus Stop and Backup Light Systems
- CAN Bus Turn Signal and Hazard Warning Systems



LIB 3: 52 CAN Bus Auxiliary Systems

Auxiliary Systems Diagnosis

- Auxiliary CAN Bus Fault Tolerance
- CAN Bus Auxiliary Fault 1
- CAN Bus Auxiliary Fault 2
- CAN Bus Auxiliary Fault 3
- CAN Bus Auxiliary Fault 4
- CAN Bus Auxiliary Fault 5
- CAN Bus Auxiliary Fault 6
- CAN Bus Auxiliary Fault 7
- CAN Bus Auxiliary Faults
- Faults in Auxiliary CAN Bus Systems
- Open Circuit Auxiliary CAN Bus Faults
- Short Circuit Auxiliary CAN Bus Faults

Auxiliary Systems Measurement

- Analyzer Tests on an Auxiliary CAN Bus System
- CAN Bus Mirror System Measurement
- CAN Bus Power Door Locking System Measurement
- CAN Bus Seat System Measurement
- CAN Bus Window System Measurement
- CAN Bus Window, Mirror, and Seat Systems Measurement
- CAN Data Bus Measurement
- Multimeter Tests on an Auxiliary CAN Bus System
- Oscilloscope Tests on an Auxiliary CAN Bus System

Auxiliary Systems Operation

- Auxiliary CAN Bus Door Mirror Control Systems
- Auxiliary CAN Bus Safety Systems
- Auxiliary CAN Bus Security Systems
- Auxiliary CAN Bus Systems
- Auxiliary CAN Bus Window Control Systems
- CAN Bus Power Door Locking System
- CAN Bus Window, Mirror, and Seat Systems
- Effect of a Disconnected CAN Bus Control Module

LIB 3: 53 CAN Bus Starting and Charging Systems

Starting and Charging Systems Diagnosis

- CAN Bus Starting and Charging Fault 1
- CAN Bus Starting and Charging Fault 2
- CAN Bus Starting and Charging Fault 3
- CAN Bus Starting and Charging Fault 4
- CAN Bus Starting and Charging Fault 5
- CAN Bus Starting and Charging Fault 6
- CAN Bus Starting and Charging Fault 7
- CAN Bus Starting and Charging Fault 8



CAN Bus Starting and Charging Faults

Starting and Charging Systems Measurement

- Automatic Stop-Start System Measurement
- CAN Bus Advanced Starting and Charging System Measurement
- CAN Bus Conventional Charging System Measurement
- CAN Bus Conventional Starting System Measurement
- CAN Bus Power Consumers Measurement
- CAN Bus Starting and Charging Systems Measurement

Starting and Charging Systems Operation

- Automatic Stop-Start System
- CAN Bus Advanced Starting and Charging System
- CAN Bus Conventional Starting and Charging System
- CAN Bus Starting and Charging Systems

LIB 3: 54 Automotive Heating and Air Conditioning

Heating and Air Conditioning Fundamentals

- Air Conditioning Principles
- Air Conditioning Systems
- Air Conditioning Trainer
- Air Conditioning Trainer Operation
- Refrigerant Leak Detection
- Refrigeration Cycle

HVAC Components and Operation

- A/C Electrical System Fault Investigation
- Air Distribution Control System Investigation
- Air Distribution Control System Troubleshooting 1
- Air Distribution Control System Troubleshooting 2
- Air Distribution Control System Troubleshooting 3
- Blower Motor Fault Investigation 1
- Blower Motor Fault Investigation 2
- Climate Control System Operation
- Compressor Fault Investigation
- Compressors
- Condensers
- HVAC Electrical Controls Investigation
- Lines and Hoses

HVAC Servicing

- A/C Compressor Clutch Removal
- A/C System Troubleshooting 1
- A/C System Troubleshooting 2
- Air Conditioning Practical
- Air Conditioning System Performance Test
- Airflow Restrictions and Components



- Control Head and Component Servicing
- Cooling System Inspection
- Discharging and Recharging an A/C System
- Duratec Engine Air-conditioning System Servicing
- Filter Inspection and Installation
- FOTCC System Troubleshooting
- Heater and Air Management Service Procedure
- Inspect Airflow Components on a Workshop Vehicle
- Inspection and Testing of Airflow Components
- Inspection of A/C Evaporator Drain
- Investigation of a FOTCC System
- Removal, Inspection, and Replacement of A/C Compressor Clutch
- Remove, Inspect, and Install A/C System Hose and Fittings
- Removing and Replacing the A/C Compressor
- Replacement and Inspection of Accumulator/Receiver-drier
- Servicing the FOT and TXV

LIB 3: 55 Auto Shop

Automotive Technology

Automotive Terminology

Preparing Vehicle for Service

- Door Panel Removal and Replacement
- Logical Fault Diagnosis
- Repair Orders

Shop and Personal Safety

- Fire Fighting
- Fire Safety Equipment
- First Aid 1
- First Aid 2
- High Voltage Circuits
- Marked Safety Areas and Evacuation Routes
- Material Safety Data Sheets
- Personal Protective Equipment
- Personal Protective Equipment 1
- Rules and Procedures
- Rules and Procedures 1

Tools and Equipment

- Handling Tools and Equipment
- Lifting Equipment
- Measuring with a Caliper, Micrometer, or Dial Gauge



LIB 3: 56 Passenger Safety Systems

Restraint Systems

Air Bags

SRS Components and Operation

- Airbag Safety
- Airbags
- Introduction to SRS
- Seat Belts

SRS Inspection and Diagnosis

Disabling and Enabling the Air Bag System

LIB 3: 57 Heavy Vehicle Systems

Actuators

- Engine Management Actuators Exercise 18.1
- Engine Management Actuators Worksheet 24
- Engine Management Actuators Worksheet 25
- Engine Management Actuators Worksheet 26
- Engine Management Actuators Worksheet 27
- Engine Management Actuators Worksheet 28
- Engine Management Actuators Worksheet 29
- Engine Management Actuators Worksheet 30
- Engine Management Actuators Worksheet 31
- Engine Management Actuators Worksheet 32

Auxiliary Electrical Systems

- Battery and Fuses Exercise 3.1
- Battery and Fuses Worksheet 1
- Battery and Fuses Worksheet 2
- HGV Windshield Wiper System Exercise 19.1
- HGV Windshield Wiper System Worksheet 13
- Horn and Relays Exercise 7.1
- Horn and Relays Worksheet 6
- Horn and Relays Worksheet 7

CI Engine Components

- HGV Diesel Engine Component Identification
- HGV Diesel Engine Cylinder Head and Valves
- HGV Diesel Engine Cylinders
- HGV Diesel Engine Pistons
- HGV Diesel Engine Systems

Diesel Engine Management

- Engine Exhaust Emissions Exercise 6.1
- Fuel Injection



- Fuel Injection Exercise 18.3
- Idle Speed Adjustment Exercise 18.6
- Injector Pulse Width Exercise 18.4
- Injector Timing Exercise 18.5

Electronic Controlled Air Suspension

- Electronic Controlled Air Suspension Fault Diagnosis 1
- Electronic Controlled Air Suspension Fault Diagnosis 10
- Electronic Controlled Air Suspension Fault Diagnosis 2
- Electronic Controlled Air Suspension Fault Diagnosis 3
- Electronic Controlled Air Suspension Fault Diagnosis 4
- Electronic Controlled Air Suspension Fault Diagnosis 5
- Electronic Controlled Air Suspension Fault Diagnosis 6
- Electronic Controlled Air Suspension Fault Diagnosis 7
- Electronic Controlled Air Suspension Fault Diagnosis 8
- Electronic Controlled Air Suspension Fault Diagnosis 9
- Electronically Controlled Air Suspension
- Electro-pneumatics
- Height Sensor
- Remote Control Unit
- Solenoid Valve Unit

Engine Management System Fundamentals

- Cruise Control Exercise 15.1
- Cruise Control Worksheet 22
- Cruise Control Worksheet 23
- Electronic Control Module Exercise 2.1

Gearbox Components and Operation

- HGV Gearbox Operation
- HGV Gears and Gear Ratios
- Selector Lever, Rail, and Synchronizers

Lighting Systems

- HGV Auxiliary Lighting Exercise 15.1
- HGV Auxiliary Lighting Worksheet 11
- HGV Brake and Backup Lights Exercise 13.1
- HGV Brake and Backup Lights Worksheet 10
- HGV Park, Tail and Headlights Exercise 9.1
- HGV Park, Tail and Headlights Worksheet 8
- HGV Turn Signal and Hazard Warning Lights Exercise 11.1
- HGV Turn Signal and Hazard Warning Lights Exercise 11.2
- HGV Turn Signal and Hazard Warning Lights Worksheet 9

Sensors

- Ambient Air Sensor Exercise 8.5
- Engine Management Active Sensors Exercise 12.1
- Engine Management Active Sensors Worksheet 19
- Engine Management Active Sensors Worksheet 20



- Engine Management Active Sensors Worksheet 21
- Engine Management Analog Sensors Exercise 8.1
- Engine Management Analog Sensors Worksheet 1
- Engine Management Analog Sensors Worksheet 10
- Engine Management Analog Sensors Worksheet 11
- Engine Management Analog Sensors Worksheet 12
- Engine Management Analog Sensors Worksheet 13
- Engine Management Analog Sensors Worksheet 2
- Engine Management Analog Sensors Worksheet 3
- Engine Management Analog Sensors Worksheet 4
- Engine Management Analog Sensors Worksheet 5
- Linguite Management Analog Sensors Worksheet S
- Engine Management Analog Sensors Worksheet 6
- Engine Management Analog Sensors Worksheet 7
- Engine Management Analog Sensors Worksheet 8
- Engine Management Analog Sensors Worksheet 9
- Engine Management Digital Sensors and Switches Exercise 10.1
- Engine Management Digital Sensors and Switches Worksheet 14
- Engine Management Digital Sensors and Switches Worksheet 15
- Engine Management Digital Sensors and Switches Worksheet 16
- Engine Management Digital Sensors and Switches Worksheet 17
- Engine Management Digital Sensors and Switches Worksheet 18
- Engine Protection Exercise 4.1
- Manifold Air Temperature Sensor Exercise 8.3
- Oil Pressure Sensor Exercise 8.4
- Oil Temperature Sensor Exercise 8.2

Starting and Charging

- HGV Alternator Charging Systems Exercise 17.1
- HGV Alternator Charging Systems Worksheet 12
- HGV Cold Starting Systems Exercise 21.1
- HGV Cold Starting Systems Worksheet 14

LIB 3: 58 Motorcycle Lighting

Fault Finding

- Fault Finding
- Four Pin Relay Headlamp Circuit Fault
- Park / Tail Lamp and Headlamp Circuit Fault
- Park / Tail Lamp and Relay Controlled Headlamp Fault
- Park / Tail Lamps Circuit Fault
- Relay-Controlled Headlamp Flash Circuit Fault

Lamp Circuits

- Instrument Panel Lighting Circuit
- Low and High Beam Headlamps
- Park / Tail Lamp and Headlamp Circuit Assignment
- Park / Tail Lamp Circuits
- Park / Tail Lamps and Headlamps
- Park / Tail Lamps and Relay Controlled Headlamps



Relay Circuits

- Four Pin Relay Headlamp Circuit Assignment
- Four Pin Relays and Headlamps
- Relay-Controlled Headlamp Circuit
- Relay-Controlled Headlamp Flash Circuit

LIB 3: 59 Land Cruiser Complete Vehicle Systems

Land Cruiser Faults

- Land Cruiser Fault Diagnosis 1
- Land Cruiser Fault Diagnosis 10
- Land Cruiser Fault Diagnosis 2
- Land Cruiser Fault Diagnosis 3
- Land Cruiser Fault Diagnosis 4
- Land Cruiser Fault Diagnosis 5
- Land Cruiser Fault Diagnosis 6
- Land Cruiser Fault Diagnosis 7
- Land Cruiser Fault Diagnosis 8
- Land Cruiser Fault Diagnosis 9

Land Cruiser Fuel Injection

- Land Cruiser Fuel Injector Pulse Frequency
- Land Cruiser Fuel Injector Pulse Timing
- Land Cruiser Fuel Injector Pulse Width

Land Cruiser Systems

- Brake System Inspection
- EVAP System Investigation
- Investigating the Door Mirror
- Investigating the Power Windows
- Land Cruiser Driveline Investigation
- Military Body Panel Materials
- Ride Height Measurement

LIB 3: 60 Dynamometers

Dynamometer Software Analysis

- Analyzing Air Flow with Variable RPM (CI Engine)
- Analyzing Air Flow with Variable RPM (SI Engine)
- Analyzing Power with Variable RPM (CI Engine)
- Analyzing Power with Variable RPM (SI Engine)
- Analyzing Torque with Variable RPM (CI Engine)
- Analyzing Torque with Variable RPM (SI Engine)
- Introduction to Dynamometer Software



Engine Dynamometer Measurements

- Calculating Power with Variable RPM (CI Engine)
- Calculating Power with Variable RPM (SI Engine)
- Introduction to Dynamometers
- Measuring Air Flow with Variable RPM (CI Engine)
- Measuring Air Flow with Variable RPM (SI Engine)
- Measuring Cylinder Pressure with Variable RPM (CI Engine)
- Measuring Cylinder Pressure with Variable RPM (SI Engine)
- Measuring Fuel Use with Variable RPM (CI Engine)
- Measuring Fuel Use with Variable RPM (SI Engine)
- Measuring Oil Pressure with Variable RPM (CI Engine)
- Measuring Oil Pressure with Variable RPM (SI Engine)
- Measuring the Effect of Load on Torque (CI Engine)
- Measuring the Effect of Load on Torque (SI Engine)
- Measuring Torque with Variable RPM (CI Engine)
- Measuring Torque with Variable RPM (SI Engine)



LIB 3: 61 Engineering Mathematics

Algebra

- Algebra Simple Formula
- First, Second, and Third Order Brackets
- Rule of Three (Direct Proportion)
- Rule of Three (Inverse Proportion)

Angles

- Angular Measure
- Calculating with Angles
- Measuring Angles

Approximation

Approximations

Arithmetic

- Adding and Subtracting
- Multiplication and Division of Decimal Numbers
- Multiply Sums

Equations

- Addition Method for Solving Simultaneous Equations
- Calculate the Unknown Variable in an Equation
- Distributive Law
- Equating Method for Solving Simultaneous Equations
- Multiply Out Brackets
- Performing Calculations
- Sign Rules for Mathematical Operations

Factorization

Simple Factorization

Fractions

- Add and Subtract Fractions with Different Denominators
- Add and Subtract Fractions with the Same Denominator
- Convert Decimal Numbers to Fractions
- Convert Fractions to Decimal Numbers
- Convert Improper Fractions into Mixed Numbers
- Convert Mixed Numbers into Improper Fractions
- Expand Fractions
- Fractions Addition and Subtraction
- Fractions Multiplication and Division
- Simplify Fractions

Graphs and Charts

- Graphs Pie Chart
- Graphs Square Law
- Graphs Straight Line Graphs



Indices

- Indices
- Indices Addition and Subtraction
- Indices Letter Notation
- Indices Multiplication and Division
- Indices Powers of 10
- Powers

Length, Area and Volume

- Calculate the Area of a Complex Shape
- Calculate the Area of a Rectangle
- Calculate the Perimeter of a Rectangle
- Calculate Volume
- Lengths, Surface Area and Volume
- Lengths, Surface Area, and Volume
- Lengths, Units and Prefixes

Number Systems

Binary and Decimal Conversions

Percentages

- Calculate Percentage Increases
- Calculate Percentage Reductions
- Calculate Percentages of Values
- Parts per Thousand
- Percentages

Phasors

- Phase Angles
- Phasor Diagrams

Trigonometry

- Basic Trigonometry
- Lengths and Pythagoras' Theorem
- Pythagoras' Theorem

LIB 3: 62 English Language Skills

Language

Language Acquisition

Reading

- Citing Strong and Thorough Evidence
- Determining a Writer's Perspective
- Evaluating Arguments and Specific Claims Made in a Text
- Identifying and Analyzing Ideas in a Text



Speaking and Listening

- Discussing Different Perspectives
- Engage in a Two-Way Conversation
- Engaging in Group Discussions
- How to Introduce Yourself
- Justifying Decisions with Reasoning
- Listening and Understanding
- Planning, Writing, Presenting, and Evaluating
- Presenting a Perspective to an Audience

Writing

- Arguing a Perspective
- Creating an Informative Text
- Formal Letters with a Perspective
- Informing an Audience
- Presenting a Persuasive Perspective

LIB 3: 63 Business Skills

Cost Accounting

Marginal Cost Calculations

Economics

- Economic Flow Models
- Economic Measures
- Economic Systems
- Location Factors
- Monetary Policy and Price Level Stability
- Needs, Wants and Demand
- Pricing and Types of Markets
- Production Factors

Financial Accounting and Bookkeeping

- Accounting Valuation Principles
- Accruals and Pre-Payments
- Balance Sheet Accounting
- Balance Sheet Changes
- Inventory Accounting: The Periodic Method
- Inventory Accounting: The Perpetual Method
- List Price Determination
- Profit and Loss Accounts
- Purchase Cost Calculations

Fundamentals of Business Organization

- Business Organizational Structure
- Business Process Optimization
- Corporate Mission and Goals
- Quality and Environmental Management



Investing and Financing

- External Financing
- Financing Rules
- Internal Financing
- Investment Analysis
- Investment Planning
- Profit and Loss Analysis

Legal Framework

- Breach of Contract
- Contracts and UN Law
- Process Chains and Networks

Procurement

- Controlling Procurement
- International Commercial Terms and Contracts
- Management of Hazardous Substances
- Material Procurement
- Material Requirements Planning (MRP)
- Monitoring Purchasing
- Organizing Procurement
- Purchasing Calculations

Production

- Analytical Techniques
- Controlling Production
- Improving Production
- Product Range
- Product Range Development
- Production Management
- Production Planning
- Production Process Control
- Production Process Planning
- Quality Control

Sales and Marketing

- Advertising and the Marketing Mix
- Communications and the Marketing Mix
- Control of the Customer's Order
- Distribution and the Marketing Mix
- Marketing Planning
- Pricing Strategies
- Product and the Marketing Mix
- Product Promotion
- Sales and Marketing Measures

Social Skills

- Common Courtesy
- Dress Code



- Handle Collective Property
- Personal Space
- Punctuality

LIB 3: 64 Freight Logistics

Efficiency and Optimization of the Warehouse

Quality Management in the Warehouse

Event Driven Process Chains

EPC Diagrams

Human Resources

- Accident Prevention in the Warehouse
- Handling of Hazardous Materials

Information Processing

Privacy Policy

Internal Transport and Loading

- Conveying
- Internal Transport and Loading Overview
- Loading Systems
- Picking Vehicles and Lifting Equipment
- Securing Loads

Loading

Loading Goods Overview

Packaged Goods

- Packaging
- Packaging Aids
- Packaging of Goods

Picking Stock

- Key Figures of Picking
- Organization of Picking

Route Planning

- Accompanying Documents
- Event Driven Process Chain for Route Planning
- Freight Costs
- Legal Regulations for Shipping

Stowage Planning

Planning for Stowage



LIB 3: 65 Workplace Problem Solving

Construction

- Car Park Construction Calculating Materials
- Installing a Flag Pole
- Perimeter Fencing Calculating Materials

Customer Service

Handling a Telephone Call

Distribution

- Calculating Shipping Costs
- Planning Logistics

Finance

- Calculating Costs for a Building Project
- Calculating Stationery Costs
- Calculating VAT Rates
- Comparing Crane Hire Costs
- Phone Contracts Comparing Deals

Human Resources

- Attending a Meeting
- Choosing a Computer Monitor
- Improving the Workplace

Production

- Calculating Costs in a Food Factory
- Choosing Packaging for Parts
- Comparing Machine Productivities
- Machine Productivity for Cutting Metal Shapes
- Mass Production Calculating Quantities
- Paint Mixing Calculating Materials
- Programming a Drinks Bottling Plant
- Running a Bicycle Parts Production Line
- Running Two Production Lines for Bicycle Parts
- Setting Up a Paint Filling Machine

Sales and Marketing

- Calculating Sales Discounts
- Sales Conversion Calculating Rates



For more information on our range of learning resources, please contact:

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